

# Datasheet Blasting Plug Mini Adjustable



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## **General information**

The Blasting Plug Mini Adjustable provides pipe closure during the external blasting process. The internal pipe surface remains clean and is protected against damage and impact of steel grit. This product is designed for pipes with the same OD and a wall thickness range from 6,35mm – 25,4mm (0.25" – 1"). With an Allen key, the Blasting Plug is fastened into the pipe and adjusted to the required wall thickness.

## **Application**

Always use two Blasting Plugs during the process: one in each of the pipe ends. The Blasting Plugs are fitted before blasting and removed after the blasting process.

## **Features**

- ✓ No blasting grit inside the pipe
- ✓ Vent holes included to avoid pipe overpressure
- ✓ Strong adjustable clamping system
- ✓ Reusable
- ✓ Adjustable for wall thickness range of 6,35mm – 25,4mm (0.25" – 1")

## **Material specifications**

Plate : Steel S235  
Plate Edge : Manganese Chrome (anti abrasive)  
Adjustable clamping mechanism : EPDM 60° shore A

Product range : 177,8mm – 609,6mm (7" - 24")  
Wall thickness range : 6,35mm – 25,4mm (0.25" – 1")  
Product code : BPMA

Commodity / HS code : 73269098

## **Additional information**

- Application temperature: -40°C / 120°C (-40°F / 248°F)
- Can run through a pre-heating oven and washing cabin
- Tool is needed for Installation / removal and adjusting
- Spare parts available:
  - adjustable clamping rubber
  - set of fasteners



*Fig.1 Blasting Plug Mini Adjustable*



*Fig.2 Blasting Plug inside the pipe*